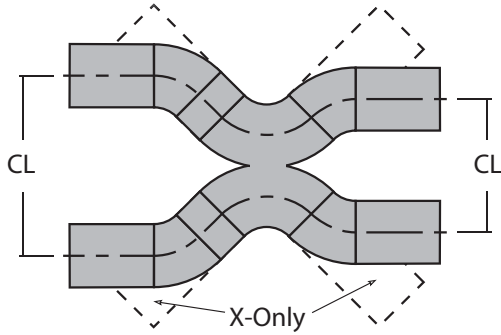


# Y & X Collectors

**SPD Merge X Collectors** are made from 1D Radius 90 degree bends. The bends are welded together around a common port. This helps to equalize the pressure between the left and right banks of an exhaust system without sacrificing volume. A stiffener plate is added to each side to help support the weld around the merge.



Shown as X-Only

Example:  
MXC300-30416XO



Custom Merge X's can be special ordered finished to your specifications.  
Call for recommendations and assistance.

**SPD Y-Collectors** are essentially 25 degree 2 way Merge Collectors with wider spacing between the inlet legs.  
On the table at the bottom of the page you will find the standard **inlet center lines**

When Ordering Specify	Splayed "Y" Special Order	
▶ Throat Size (Minor Diameter)	Full Splayed	Half Splayed
▶ Outlet Options (Flanges, Transition, Tubing)		
▶ Inlet Options (Swedging, Flanges)		
▶ Custom Centerline		
▶ Custom Finish Work (Tabs, Bungs, Wastegate Tube)		

Weld Fee Applies ▶



I.D. I.D.  
Standard  
Both Legs Swedged



O.D.  
I.D.  
SPD Sportsman  
One Leg Swedged



O.D. O.D.  
Straight Inlets  
No Swedging

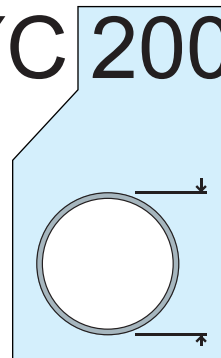


I.D. I.D.  
X-Pipe

Inlet Tube Size (ID)	SPD Part #	Inlet Center Line	Outlet Sizes (OD)
(2) 2.00"	YC200	3.00	2.00" - 2.50"
(2) 2.25"	YC225	3.25	2.25" - 3.00"
(2) 2.50"	YC250	3.50	2.50" - 3.50"
(2) 2.75"	YC275	3.75	2.75" - 3.50"
(2) 3.00"	YC300	4.25	3.00" - 4.00"
(2) 3.50"	YC350	5.00	3.50" - 4.50"

YC 200 - 304 16

YC  
MXC

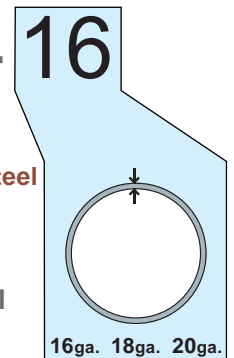


Style Inlet Tube O.D.

For **Stainless Steel**  
use **304**  
or **321**

For **Mild Steel**  
leave blank

Material Type



16ga. 18ga. 20ga.

Gauge  
(Wall Thickness)